

Installation Guidelines

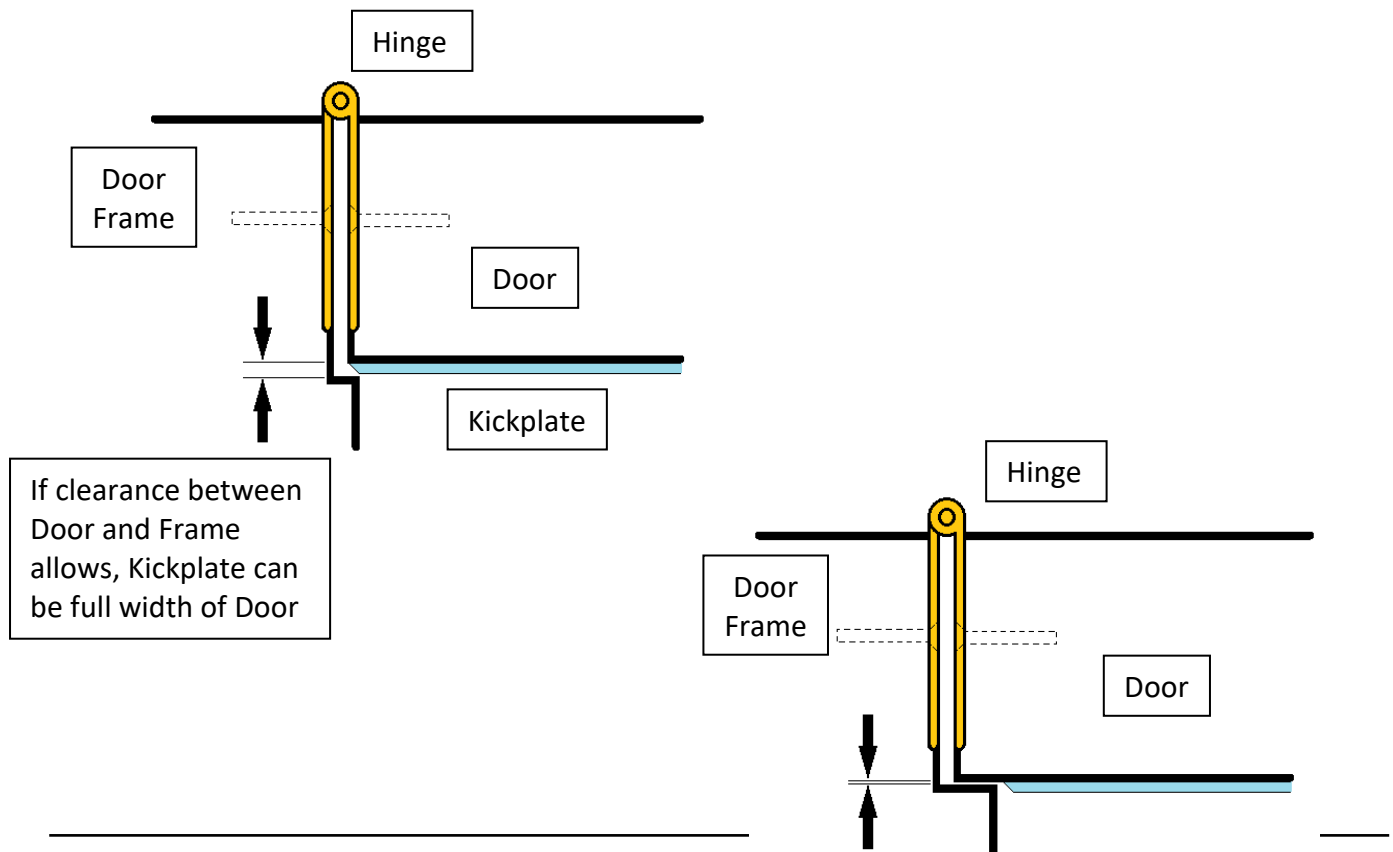
K2 - SureProtect Endure PVC-u Kickplates

Data Sheet: Page 1 of 2 MM/CD 10.01.19

Material must be installed in environmentally controlled conditions.

1. Allow Kickplates to lie flat* and at room operating temperature for 24 hours prior to installation. Kickplates are for interior use only and must be installed in a controlled environment. DO NOT install kickplates on the interior side of an exterior door, in direct sunlight, direct high heat areas or where temperatures are not stable.
2. The surface that the Kickplate is to be applied to must be a dry, well-sealed surface that is free from dirt, dust, oil, loose paint, wax and grease. Newly painted or varnished doors can be dry to the touch but may not be dry enough for installation. Check with the paint or varnish manufacturer for proper drying/curing times. Testing for paint moisture sensitivity: Hold a wet sponge or cloth to the paint surface for 15 seconds, then rub vigorously with a cloth. If no paint or a slight amount of paint is removed, then the paint should be sound. Testing paint and varnish for adhesion: Cut three small x's into the finished surface, then apply a piece of clear cellophane tape over the x's. Quickly remove the tape. Inspect for any paint or varnish on the tape; no flaking indicates good adhesion.
3. The recommended adhesive is F. Ball's F46. The F46 adhesive should be applied to the back of the kickplate using a standard paint roller at a coverage rate of 1 litre per 3m². The F46 should be allowed to dry off and become tacky for between 15 and 30 minutes. Once the adhesive surface can be felt by finger-tip touch to be tacky rather than wet it is then ready to be offered up to the door.
4. Properly position the kickplate on the door. Press the kickplate on the door and apply pressure to the kickplate with a roller. Roll the entire surface of the kickplate to eliminate air pockets and ensure complete adhesion. Ensure that any excess adhesive is removed before it dries.
5. Factory applied adhesive installation: Peel the paper backing from the kickplate. Place the kickplate in the proper position on the door. Press the kickplate on the door and apply pressure to the kickplate with a Roller. Roll the entire surface of the kickplate to eliminate air pockets and ensure complete adhesion.

*Note: For best results, when kickplates are rolled for shipment, immediately remove from the package and allow to lie flat. Material must be stored and installed in environmentally controlled conditions.



Gradus Limited Park Green Macclesfield Cheshire SK11 7LZ England UK Tel: 01625 428922 Fax: 01625 433949
For enquiries outside the UK and Eire contact Gradus International on +44 (0)1625 613780

Wall Protection Installation Guidelines

K2 - SureProtect Endure PVC-u Kickplates

Data Sheet: Page 2 of 2 MM/CD 10.01.19

Reduced clearance between Door and Frame requires Kickplate to be inset from Door edge

Kickplate

Accessories

Item	Description
K2	2.0mm thickness. Heights up to 3.0m Lengths up to 1.3m

